



MOTO GUZZI

PARTS SUPPLEMENT
To Be Used With
125 CC PARTS CATALOG, 1st EDITION

<u>Plate No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Qty.</u>	<u>Model</u>
3	55 06 02 30	Piston comp. std.	1	Sport & Scr.
	55 06 02 31	Piston comp. 1st O.S.	1	"
	55 06 02 32	Piston comp. 2nd O.S.	1	"
	55 06 02 33	Piston comp. 3rd O.S.	1	"
	55 06 02 34	Piston comp. 4th O.S.	1	"
	55 06 06 25	Set piston ring std.	1	"
	55 06 06 26	Set piston ring 1st. O.S.	1	"
	55 06 06 27	Set piston ring 2nd. O.S.	1	"
	55 06 06 28	Set piston ring 3rd. O.S.	1	"
55 06 06 29	Set piston ring 4th. O.S.	1	"	
12	033.3601.381	Sleeve with nut & ferrule for Speedo Cable	1	Sport & Scr.
15	<u>Headlight Components</u>			
	370039	Shell	1	All Models
	035150	Rim	1	"
	35907	Sealed beam unit, Aprilia	1	"
	31886	Adj. screw with spring and nut	1	"
	34720	Spring	2	"
	47366	Hinge pin	2	"
	14062	Circlip	2	"
-	55 91 00 00	Dealer's tool kit *		All Models
	55 99 99 00	Dealer's parts kit *		Sport
	90 00 00 00	Gasket set *		Sport & Scr.

* Detailed breakdown and description attached



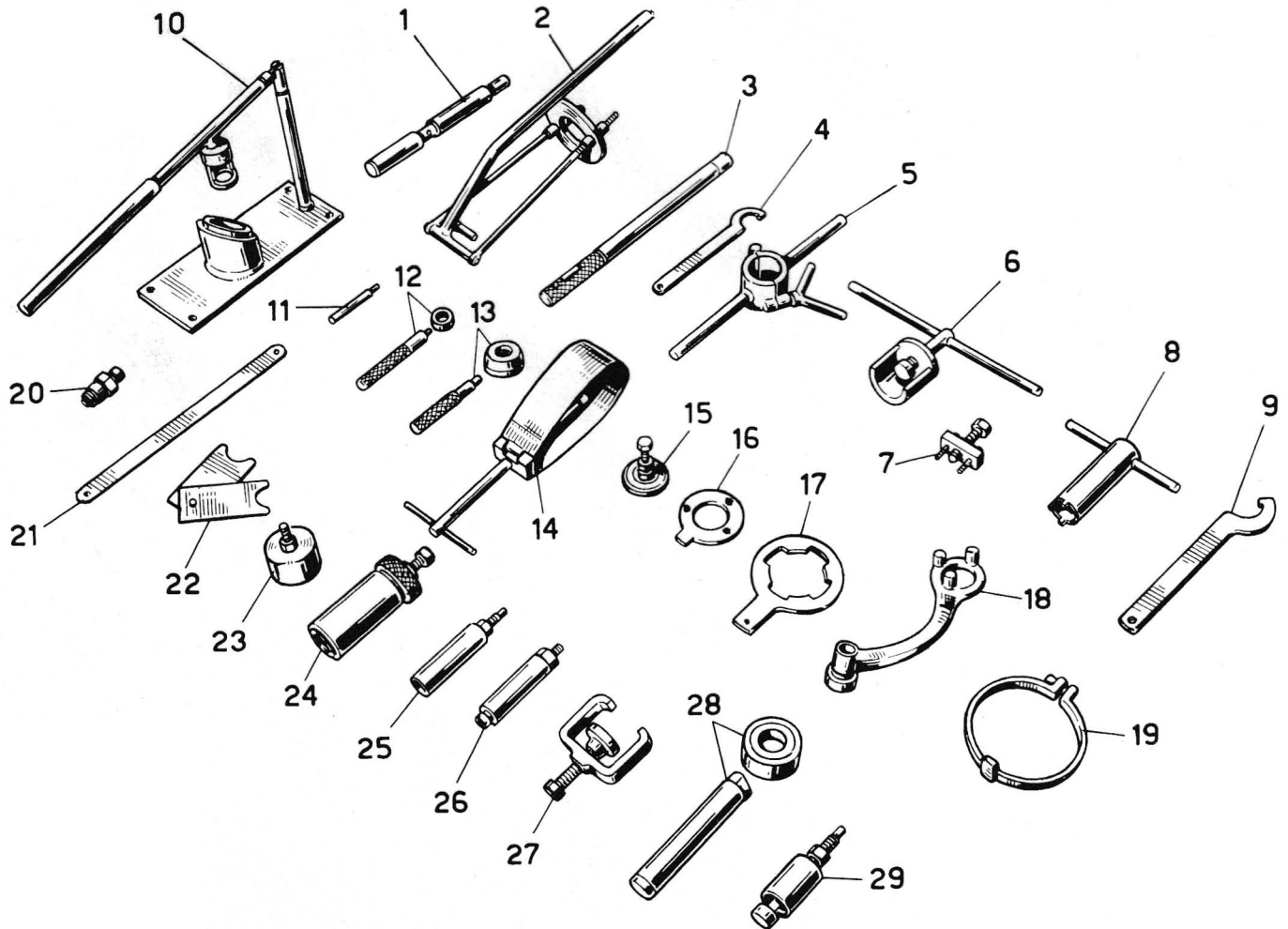
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DEALER'S TOOL KIT

PART # 55 91 00 00

SPECIAL WORKSHOP TOOLS

Fig. N°	Order N°	DESCRIPTION
1	24907725	Expanding punch, steering race, dismantling
2	55912700	Tool, removal of rear shock absorbers caps
3	24912625	Tool, telescopic fork sliders, dismantling
4	24903125	Hook wrench, locking on bottom fork link's
5	24912725	Tool, fork spring housing, assembly and dismantling
6	55909525	Puller, front fork tubes, unlocking
7	32906302	Puller, oil pump gear
8	32902701	Jib wrench, chain sprocket locking, removal
9	55904225	Wrench, exhaust pipe locking removal
10	55907225	Tool, valve spring, assembly and dismantling
11	55904500	Punch, valve guide extracting
12	55904625	Punch and bush, valve guide extracting
13	55909825	Punch and bush, rocker bush extracting
14	26907800	Tool, piston pin removal and assembly
15	55907810	Cap, piston pin tool
16	55906500	Tool, clutch dismantling and assembly
17	55902725	Holdfast key, chain sprocket
18	55912800	Tool, clutch backplate holding
19	55912925	Tool, timing gear holding
20	55911800	Clamp, flywheel holding
21	55906600	Puller, flywheel
22	55910900	Rod, swinging fork, assembling
23	55913200	Gage, con-rod crankshaft clearance on assembly
24	55906325	Puller, main bearing in right crankcase
25	55908325	Puller, main bearing outer race
26	55912300	Tool, main bearing race, pressing in
27	55904400	Puller, camshaft bush
28	55905700	Puller, speedometer gear
29	55904900	Tooling, front and rear wheel bearing, assembly and dismantling
29	55904300	Puller, swinging fork silent blocks





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DEALER'S PARTS KIT # 55 99 99 00

CONTAINS THE FOLLOWING REPLACEMENT PARTS FOR « MOTO GUZZI 125 cc. SPORT »:

PART NUMBER	DESCRIPTION	QUANTITY
98 10 70 35	LEVER FIXING SCREW	2
55 09 13 00	ADJ. SCREW	2
92 70 00 71	LOCK NUT	2
55 03 60 25	INTAKE VALVE	1
55 03 61 25	EXHAUST VALVE	1
55 70 88 00	POINTS (CEV 013356)	1
55 70 86 00	CONDENSOR (CEV 7365)	1
55 33 22 01	REAR CHAIN	1
24 33 31 00	MASTER LINKS	2
92 70 11 53	REAR AXEL NUT	1
55 33 63 01	CHAIN ADJ. BODY	2
55 33 66 01	CHAIN ADJ. REAR PIECE	2
92 70 00 61	CHAIN ADJ. NUT	2
32 47 85 00	TOOL BOX KNOB	2
25 10 54 00	FUEL VALVE	1
98 10 80 91	FUEL TANK BOLT FRONT	1
98 10 80 36	FUEL TANK BOLT REAR	1
55 74 17 85	TAIL LIGHT LENS (APRILIA 035330)	1
93 45 02 12	TAIL LIGHT BULB	6
55 11 75 85	THROTTLE CABLE	2
55 09 30 75	CLUTCH CABLE	2
55 60 35 00	THROTTLE HANDGRIP	2
55 60 30 00	HANDGRIP	2
55 74 48 85	IGNITION KEY (APRILIA 032552)	2
55 74 03 85	HEADLIGHT INSERT (APRILIA 035306)	1
32 03 40 00	ADJUSTING SCREW	2
92 60 24 06	LOCK NUT	2
36 44 32 00	FOOTREST RUBBERS	2
98 39 10 48	BOLT FOOTREST	2
92 70 11 89	TOP FORK NUT	1



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GASKET SET, PART # 90 00 00 00
consists of:

<u>Part #</u>	<u>Description</u>	<u>Quantity</u>
24 10 46 01	washer, filler cap	1
55 00 09 00	gasket, centre crankcase	1
55 00 12 00	gasket, left cover	1
55 00 17 00	gasket, control spindle cover	1
55 02 08 00	gasket, base	1
55 02 33 00	washer, breather tube nozzle	1
55 02 37 25	gasket, rocker box	1
55 02 48 00	washer, cylinder head, right bolt	1
90 40 20 30	ring, sealing r/h crankcase	1
90 71 41 95	gasket, oil plug	1
90 71 43 02	gasket, oil plug filter	1
90 71 60 95	washer, cylinder head left bolt	1
90 71 83 25	gasket, exhaust pipe	1

10/28/66